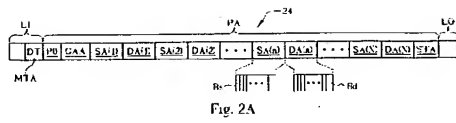
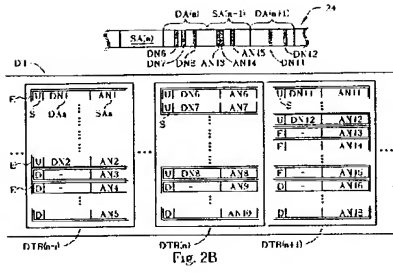
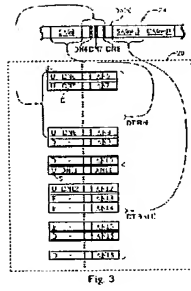
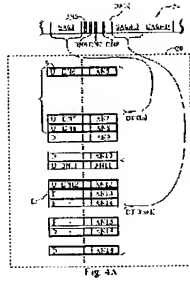


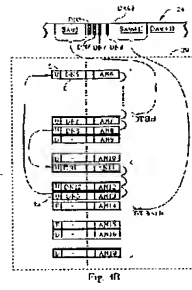
Fig. 1 Prior art

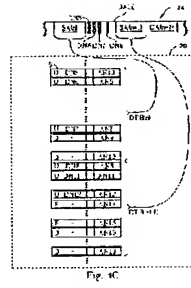












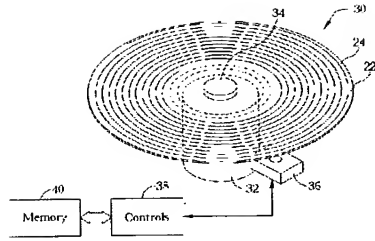


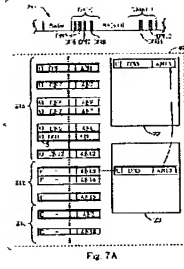
Fig. 5

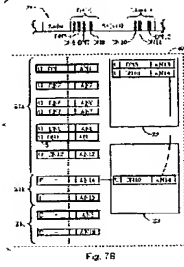


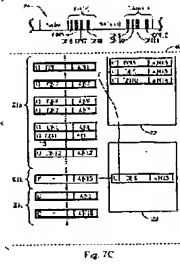
The diagram illustrates the control system structure for a machine. It is organized into three main levels:

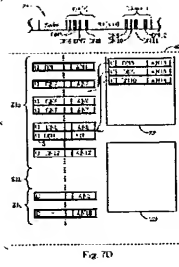
- Level 1 (Top):** Contains blocks 1.1, 1.2, 1.3, and 1.4. Block 1.1 is connected to 1.2, which is connected to 1.3 and 1.4. A dashed line labeled '1.5' is also present.
- Level 2 (Middle):** Contains blocks 2.1, 2.2, 2.3, and 2.4. Block 2.1 is connected to 2.2, which is connected to 2.3 and 2.4.
- Level 3 (Bottom):** Contains blocks 3.1, 3.2, 3.3, and 3.4. Block 3.1 is connected to 3.2, which is connected to 3.3 and 3.4.

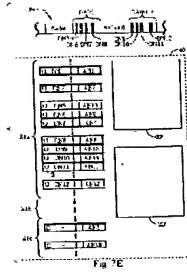
Arrows indicate the flow of control signals between these blocks. A dashed line labeled '1.5' is also shown.











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